

Work Order ID 93505

Friday, November 16, 2012 10:29:23 AM

Item ID: D350-567-023

Accept

93505

Page 1

Revision ID:

Item Name: Replacement Window, Large

Start Date: 11/16/2012 Start Qty: 1.00

1

Required Date: 11/16/2012 Req'd Qty: 1.00

1

Reference:

Approvals: Process Plan: *MLF*Date: *12-11-16* Tooling:

Cust Item ID:

QC:

Date: SPC (Y/N):

Customer:

Setup

Start

NS1

Stop

NS2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInspec.
Stamp

Draw Nbr

Revision Nbr

SP label only

N/A

Rev D

100

100

DC

Document Control

DOCUMENT CONTROL

0.00

*DAS
100
11/16**MLF 12-11-16*

110

110

Packaging

Packaging

0.00

*1X**SP
12-11-16.*

Packaging

Memo
Pick Packing Kit
ENSURE DT 8439 TEMPLATE IS INCLUDED

120

120

QC

QC4- 100% Inspect kits for completeness

0.00

*DAS
120
11/16*

Quality Control

Memo

0.00

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Revision ID:

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1

Required Date: 11/16/2012 Req'd Qty: 1.00

1

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center ID

130

130

Packaging

Packaging

Operation
Description

Packaging

Memo

Identify and pack for shipping as per PPP D350-567-023
Location: _____
PPP Rev: _____Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

POD 91326

11/16 SP

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/11/1988

11/16/16

Picklist Print

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Work Order ID: 93505

Parent Item: D350-567-023

Start Date: 11/16/2012

Required Date: 11/16/2012

Parent Item Name: Replacement Window, Large

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-06-07 JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
212-12 Receptacles		Purchased	No			110	Each	172.0000	9	9	SP		
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				380			124						
					122452		124						9X
				ST365			48						
					120077		20						
					121827		28						
2600-0 Camlock Stud		Purchased	No			110	Each	594.0000	9	9	SP		
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				396			17						
					122763		17						
				ST365			577						
					120077		4						
					121287		32						
					122441		41						9X
					122973		200						
					123150		300						
2600-LW Camloc Retaining Washer		Purchased	No			110	Each	650.0000	9	9	SP		
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST365			650						
					121524		9						
					122317		80						
					122452		118						
					122973		143						
					123150		300						

12-11-16

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Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Start Date: 11/16/2012

Required Date: 11/16/2012

Start Qty: 1.00

Required Qty: 1.00

AN526G832R9

Screw

Purchased

No

110

Each

489.0000

22

22

SP

SP

Location	Loc Qty	Loc Code
ST345	489	
118983	9	
120181	21	
121556	4	
122814	155	
123522	300	

AN960JD8

Washer

NAS1149DN832J

Purchased

No

110

Each

0.0000

50

50

MD3348

6.5789474

SP

SP

D2463

Seal

Manufactured

No

110

f

569.9863

6.25

6.5789474

(D2463-075) Cut (1) at 75.00" as per dwg ***per kit***

75.00

5.11116

D2462
Replacement Window

(D2463-075)

Cut(1) at 15.00"
per kit

Manufactured

No

110

Each

3.0000

1

1

B86492

SP

DT8439

template

FG-778150-550-ROL

77819oz Glass 50"x125yd

2 Square Yards

Manufactured

No

110

Each

0.0000

1

1

SP

SP

FG-778150-550-ROL

77819oz Glass 50"x125yd

2 Square Yards

Purchased

No

110

sf

1,722.5000

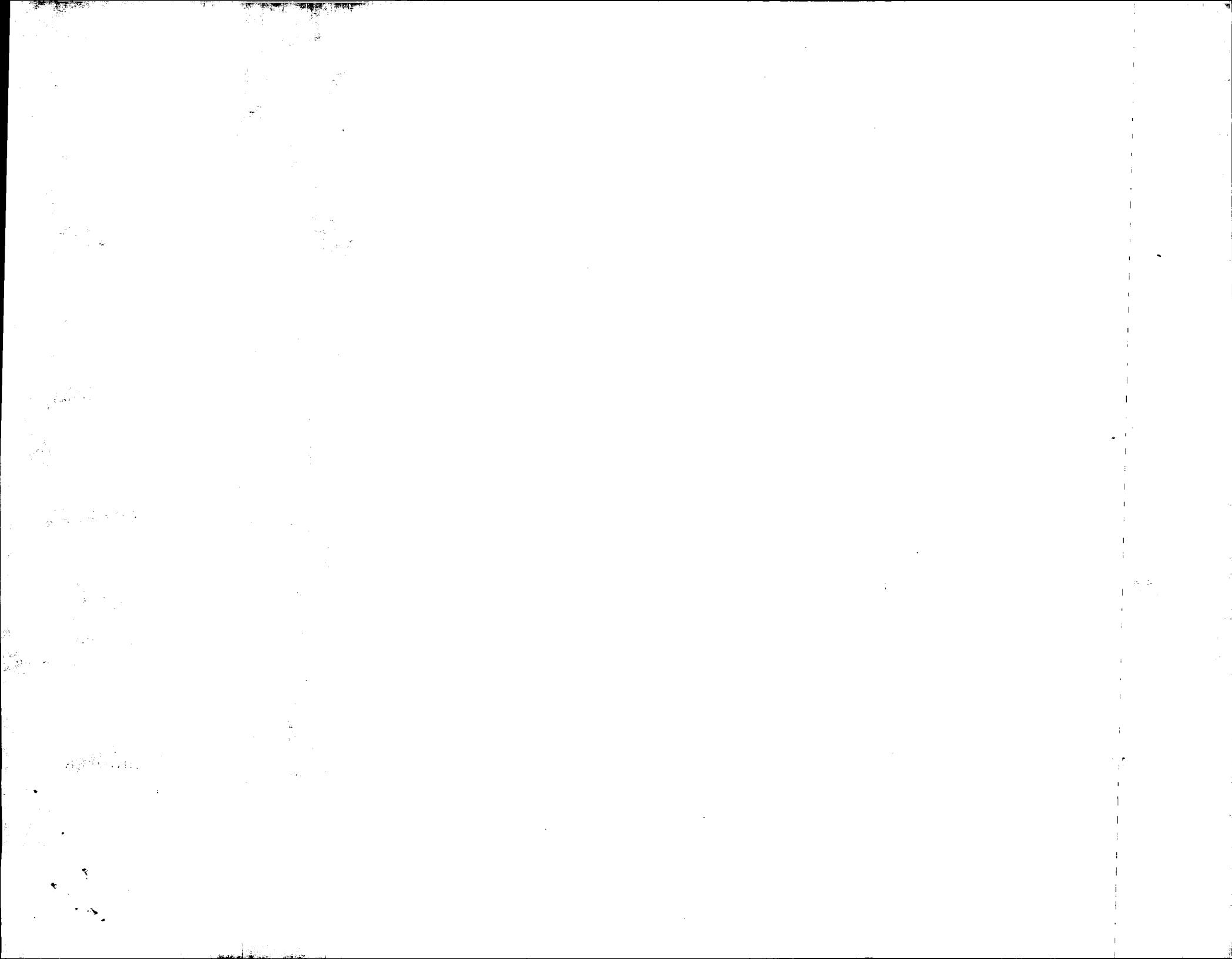
20

20

m119099

SP

12-11-16.



Picklist Print

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Start Date: 11/16/2012

Required Date: 11/16/2012

Start Qty: 1.00

Required Qty: 1.00

MS20470AD3-5

Purchased

No

110

Each

3,408.0000

18

18

Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST335	3408	
104817	3030	
9682	378	

MS21042L08

Purchased

No

110

Each

797.0000

22

22

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
315	9	
122452	9	
ST315	500	
122814	500	
ST317	288	
122141	288	

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
				1	1	D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	-NEOPRENE SEAL
		1			D2463-0860	-NEOPRENE SEAL
9	12				2600-6	1/4 TURN FASTENER
9	12				2600-LW	WASHER
9	12				212-12	RECEPTACLE
22	21				AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
44	42				AN960JD8	WASHER
22	21				MS21042L08	NUT (OR MS21042-08)
18	24				MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD	2 SQ. YD		N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
					1	D2463-0450
					1	D3210-1
					1	D3211-1
					1	D3212-1
					1	D3213-041
					1	D3293-1
					1	D3294-1
					1	D3295-041
					1	D3296-041
					1	D2463-0530
					9	AN526C632R12
					9	AN960JD6
					9	MS21042L06
					2	MS20470AD4-5
					115	MS20470AD4-6
					15	MS20470AD4-7
						RIVET